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Takane & Hana

PARENT TRAP! The Kazama residence has been hopping ever since Roka, Tsutsuji, and Takao came to live with Kenji. But now one more person has shown up: Kenji's father! At first Kenji's dad is confused about why so many strange girls are living in his house, but it's not long before both father and son are swept up in the Game Dev. (Temp)'s latest shenanigans!

Ao Haru Ride, Vol. 10

Kyoko has sailed through the first two audition tests for the role of Momiji, impressing even the people who are rooting against her. But her competition isn't known for playing fair, and the more Kyoko shines, the dirtier Kimiko is willing to get. When Kimiko's scheming scores a direct hit, Kyoko's professionalism is blasted away by waves of doubt and grudge demons. Her only way to stay in the running is to channel her dark emotions into her acting, but how can she hope to control her feelings about her special weakness—Ren Tsuruga?! -- VIZ Media

D-Frag! Vol. 14

Witness the demise of Al Simmons and follow the chain of events that are set in motion in the wake of his death. Spawn: Endgame features the return of award-winning Spawn creator, Todd McFarlane, to his flagship title. Joining him is the all-star team of artist Whilce Portacio (WetWorks, Batman Confidential) and writer Brian Holguin (Spawn: Godslayer), with guest artists Greg Capullo (Spawn, The Creech) and Rob Liefeld (Youngblood). This volume collects the entire

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12 issues (Spawn #185-196) of the sold-out, monumental Spawn: Endgame story arc.

An Incurable Case of Love, Vol. 3

While their friends' romantic relationships deepen, Sawako feels Kazehaya pulling away. Will a big Christmas party bring the troubled couple back together, or will Kazehaya continue to hide his pain from the person who most wants to help him? -- VIZ Media

Ao Haru Ride, Vol. 13

Futaba Yoshioka has encountered her first love again in high school, but he seems different from the boy she once knew. Wanting closure, Futaba decides to confess to Kou and hear his response. Meanwhile, Toma has decided it's time for him to pursue Futaba. -- VIZ Media

Ao Haru Ride

Best selling VIZ series Yu-Gi-Oh!, Volume 1 now reissued in an amazing fan-desirable collector's edition! Special edition features larger trim, sturdy deluxe hardcover binding and protective dust cover. Both new and collector fans will admire this edition. Invisible in the back of the class, 10th-grade loner Yugi always had his head in some game - until he solved the Millennium Puzzle, an Egyptian artifact containing the spirit of a master gambler from the age of the pharaohs! Awakened after 3,000 years, the King of Games possesses Yugi, recklessly challenging evildoers to the Shadow Games, where even the most ordinary bet may result in weirdness beyond belief and the loser losing their mind! Who will win the Game of Silence? Who will win the Game of One Digit - Yugi's thumb or a violent criminal's finger on the trigger of a gun? And what about the Game of Air Hockey With Explosives Over a Hot Stove? This exciting mega-hit is printed in the original right-to-left Japanese format. Let the games begin!

Strobe Edge

Subaru Natsuki was just trying to get to the convenience store but wound up summoned to another world. He encounters the usual things--life-threatening situations, silver haired beauties, cat fairies--you know, normal stuff. All that would be bad enough, but he's also gained the most inconvenient magical ability of all--time travel, but he's got to die to use it. How do you repay someone who saved your life when all you can do is die?

Rent-A-Girlfriend 2

Futaba Yoshioka has encountered her first love again in high school, but he seems different from the boy she once knew. At the cultural

festival, Futaba and Kou kiss by accident and then for real. Futaba is on top of the world until she sees Yui in Kou's arms -- VIZ Media

The Quintessential Quintuplets 12

Solution Focused Coaching in Practice is a practical 'how-to' guide that provides an invaluable overview of Solution Focused Coaching skills and techniques. Reflecting upon published research on the solution focused approach, Bill O'Connell, Stephen Palmer and Helen Williams bring their own experiences of Solution Focused Coaching together with others in the field to cover topics such as: the coach-coachee relationship the role of technology in coaching inclusive coaching group and team coaching practical issues and skills. Incorporating coachee case studies, worksheets, practice tips and discussion points, the skills, strategies and techniques in this book are straightforward to apply and can be used in most coaching settings. This practical book is essential reading for experienced personal or executive coaches, managers considering introducing a new and better coaching culture for their staff, and for those just starting out on their coaching journey.

Love Me, Love Me Not, Vol. 1

Futaba Yoshioka thought all boys were loud and obnoxious until she met Kou Tanaka in junior high. But as soon as she realized she really liked him, he had already moved away because of family issues. Now, in high school, Kou has reappeared, but is he still the same boy she fell in love with? -- VIZ Media

YU-GI-OH!, Vol. 1 (Collector's Edition)

After a terrible storm shatters the peace of his tropical island home, a young boy named Sora is set adrift from his world and his friends, Riku and Kairi. Meanwhile, Disney Castle is in an uproar when it is discovered that King Mickey has gone missing, leaving it up to Court Wizard Donald and Captain Goofy to find him! When Sora, in search of his friends, and Donald and Goofy, in search of their king, cross paths, their fateful encounter will change the destiny of the universe forever!

Transparent Light Blue

Senku's father, the astronaut Byakuya, returned to Earth shortly after humanity turned to stone. What did he leave behind for his son to discover thousands of years later? In the meantime, Senku and the villagers have to contend with attackers from the Tsukasa Empire. The dire situation calls for drastic measures, so they start work on their strongest weapon yet -- VIZ Media

Gleipnir 7

A high school romantic comedy with five times the cute girls! A high school boy must work part-time to help five sisters study so they can graduate, but the only thing these quintuplets have in common is that they all hate studying! Futaro Uesugi is a second-year in high school, scraping to get by and pay off his family's debt. The only thing he can do is study, so when Futaro receives a part-time job offer to tutor the five daughters of a wealthy businessman, he can't pass it up. Little does he know, these five beautiful sisters are quintuplets, but the only thing they have in common is that they're all terrible at studying! At this rate, the sisters can't graduate, and Futaro must think of a plan that suits each of them--which feels hopeless when five-out-of-five of these girls think he's a loser!

Ao Haru Ride, Vol. 2

Futaba Yoshioka has encountered her first love again in high school, but he seems different from the boy she once knew. The hearts of Futaba and Kou have aligned, but are more of their friends pairing off? The journey of youth concludes. -- VIZ Media

Dr. STONE, Vol. 6

Fast friends Yuna and Akari are complete opposites--Yuna is an idealist, while Akari is a realist. When lady-killer Rio and the oblivious Kazuomi join their ranks, love and friendship become quite complicated! -- VIZ Media

Takane & Hana, Vol. 10

The mean Dark Lord has turned into a kindly knight! It's like a dream come true! Is this really happening?! Nanase became a nurse to chase after Dr. Kairi Tendo. To keep herself safe from a former patient who is stalking her, she stays with Kairi and pretends to be his lover! But the stalker becomes furious and attacks! As she loses consciousness, she reveals to Kairi how she feels! -- VIZ Media

Kimi ni Todoke: From Me to You

Futaba Yoshioka has encountered her first love again in high school, but he seems different from the boy she once knew. Kou has confessed to Futaba that in junior high he liked her too, but he believes they can never return to those times. Kou continues to act both brusque and sweet. Will a leadership retreat bring them closer together? -- VIZ Media

Deadman Wonderland

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A new romance from Io Sakisaka, leading shojo manga creator and author of Ao Haru Ride! Fast friends Yuna and Akari are complete opposites—Yuna is an idealist, while Akari is a realist. When lady-killer Rio and the oblivious Kazuomi join their ranks, love and friendship become quite complicated! Love and friendship have become quite complicated for these four friends. Yuna falls in love with Rio, but he has feelings for Akari that he's never been able to express. While Yuna keeps his secret, Akari makes a move on the person she's interested in.

Strobe Edge

The meeting between Takane and Hana ends in an explosive manner, and Hana is convinced that she'll never have to see that awful Takane again. But Takane actually seems interested in Hana! Exasperated by Takane's immature attitude, yet amused and intrigued despite herself, Hana wonders if her hilarious rivalry with Takane just might lead to love! -- VIZ Media

Skip Beat!, Vol. 42

Ninako loves Ren, but seeing Ando get hurt while protecting her makes her feel sad and confused—to the point where she turns Ren down when he confesses his love for her! Has Ninako lost her chance with Ren? Or will they find a way to be together? -- VIZ Media

Re:ZERO –Starting Life in Another World–, Chapter 1: A Day in the Capital, Vol. 2 (manga)

Despite not having been interested in boys in the past, when Karin meets Kiriya she decides to date him, but their relationship is rocky as they are torn apart by jealous friends and brought together by love.

Spawn

This book is written to help you learn the core concepts and steps used to conduct virtual machining using CAMWorks. CAMWorks is a virtual machining tool designed to increase your productivity and efficiency by simulating machining operations on a computer before creating a physical product. CAMWorks is embedded in SOLIDWORKS as a fully integrated module. CAMWorks provides excellent capabilities for machining simulations in a virtual environment. Capabilities in CAMWorks allow you to select CNC machines and tools, extract or create machinable features, define machining operations, and simulate and visualize machining toolpaths. In addition, the machining time estimated in CAMWorks provides an important piece of information for estimating product manufacturing cost without physically manufacturing the product. The book covers the basic concepts and frequently used

commands and options you'll need to know to advance from a novice to an intermediate level CAMWorks user. Basic concept and commands introduced include extracting machinable features (such as 2.5 axis features), selecting machine and tools, defining machining parameters (such as feedrate), generating and simulating toolpaths, and post processing CL data to output G-codes for support of CNC machining. The concept and commands are introduced in a tutorial style presentation using simple but realistic examples. Both milling and turning operations are included. One of the unique features of this book is the incorporation of the CL (cutter location) data verification by reviewing the G-codes generated from the toolpaths. This helps you understand how the G-codes are generated by using the respective post processors, which is an important step and an ultimate way to confirm that the toolpaths and G-codes generated are accurate and useful. This book is intentionally kept simple. It primarily serves the purpose of helping you become familiar with CAMWorks in conducting virtual machining for practical applications. This is not a reference manual of CAMWorks. You may not find everything you need in this book for learning CAMWorks. But this book provides you with basic concepts and steps in using the software, as well as discussions on the G-codes generated. After going over this book, you will develop a clear understanding in using CAMWorks for virtual machining simulations, and should be able to apply the knowledge and skills acquired to carry out machining assignments and bring machining consideration into product design in general. Who this book is for This book should serve well for self-learners. A self-learner should have a basic physics and mathematics background. We assume that you are familiar with basic manufacturing processes, especially milling and turning. In addition, we assume you are familiar with G-codes. A self-learner should be able to complete the ten lessons of this book in about forty hours. This book also serves well for class instructions. Most likely, it will be used as a supplemental reference for courses like CNC Machining, Design and Manufacturing, Computer-Aided Manufacturing, or Computer-Integrated Manufacturing. This book should cover four to five weeks of class instructions, depending on the course arrangement and the technical background of the students. What is virtual machining? Virtual machining is the use of simulation-based technology, in particular, computer-aided manufacturing (CAM) software, to aid engineers in defining, simulating, and visualizing machining operations for parts or assembly in a computer, or virtual, environment. By using virtual machining, the machining process can be defined and verified early in the product design stage. Some, if not all, of the less desirable design features in the context of part manufacturing, such as deep pockets, holes or fillets of different sizes, or cutting on multiple sides, can be detected and addressed while the product design is still being finalized. In addition, machining-related problems, such as undesirable surface finish, surface gouging, and tool or tool holder colliding with stock or fixtures, can be identified and eliminated before mounting a stock on a CNC machine at shop floor. In addition, manufacturing cost, which

constitutes a significant portion of the product cost, can be estimated using the machining time estimated in the virtual machining simulation. Virtual machining allows engineers to conduct machining process planning, generate machining toolpaths, visualize and simulate machining operations, and estimate machining time. Moreover, the toolpaths generated can be converted into NC codes to machine functional parts as well as die or mold for part production. In most cases, the toolpath is generated in a so-called CL data format and then converted to G-codes using respective post processors.

Kimi ni Todoke: From Me to You

The inmates of this insane penitentiary fight for survival every day to provide entertainment for the masses, and terrifying secrets lurk in the shadows. Ganta is determined to survive Deadman Wonderland and clear his name, but the price may be his soul -- VIZ Media

Blue Flag, Vol. 1

A misunderstanding causes Sawako and Kazehaya to distance themselves from each other. Unable to stand the tension, Sawako decides she needs to reveal her true feelings to him. Will this awkward girl and well-liked guy become a couple?! -- VIZ Media

Mitsukazu Mihara: Haunted House

The school sports festival is coming up, and Toma accepts the position of class 3-A's cheer squad captain on the condition that Futaba and Taichi serve as his vice-captains. Hoping to live up to Toma's faith in them, Taichi and Futaba diligently practice their squad's routine. But when the time comes to perform, Futaba hits a wall that threatens her very participation! -- VIZ Media

Virtual Machining Using CAMWorks 2018

Lonely young Naota is having a hard time dealing with his eccentric family members and advances from his brother's ex-girlfriend, but things only get worse when alien robots begin to emerge from his forehead.

Puella Magi Madoka Magica: Homura's Revenge!

Ritsu is willing to do anything for her best friend Ichika, including the intimate act of cleaning her ears. But when Ichika starts dating a boy, Ritsu realizes that she wants to be more than friends. Will Ichika push her away when Ritsu reveals her innermost feelings?

Ao Haru Ride, Vol. 8

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Futaba Yoshioka has encountered her first love again in high school, but he seems different from the boy she once knew. At the cultural festival, Futaba and Kou kiss by accident and then for real. Futaba is on top of the world until she sees Yui in Kou's arms -- VIZ Media

Domestic Girlfriend 23

After Rui suddenly breaks up with him, Natsuo, still unable to accept reality, runs into an enigmatic woman. "Hey, why don't the two of us slip out of here?" A sudden breakup, and just as suddenly, a new encounter, as Natsuo begins to walk a new forbidden path!

Danganronpa: The Animation

Shuichi Kagaya an ordinary high school kid in a boring little town. But when a beautiful classmate is caught in a warehouse fire, he discovers a mysterious power- He can transform into a furry dog with an oversized revolver and a zipper down his back. He saves the girl's life, sharing his secret with her. But she's searching for the sister who killed her family, and she doesn't care how degrading it gets- She will use Shuichi to accomplish her mission

Toilet-bound Hanako-kun

Through the workings of the School Mystery Clock Keepers, Kamome Academy's entire student body is covered in wrinkles!? To restore peace to the school, Hanako-kun teams up with a certain someone. Just when they thought the case was headed to its conclusion, the secret of Hanako-kun's assistant Nene is brought to light! What could it possibly be!?

Kingdom Hearts: Final Mix

Futaba Yoshioka has encountered her first love again in high school, but he seems different from the boy she once knew. Futaba starts dating Toma, and they kiss. Now what will happen when everyone is grouped together on a class trip to Nagasaki? -- VIZ Media

Ao Haru Ride

Anime coming July 2020! You can rent a girlfriend, but can you buy love? Reeling from a bad breakup, Kazuya rents the beautiful, polite Chizuru for a date. But rock bottom might be so much lower than he thought! Chizuru is much more than the pretty face and sweet demeanor he thought he'd bargained for In today's Japan, "rental" services can deliver an afternoon with a "friend," a "parent," even a fake girlfriend! After a staggering betrayal by his girlfriend, hapless freshman Kazuya gets just desperate enough to give it a try. But he quickly discovers how complicated it can be to "rent" an emotional

connection, and his new "girlfriend," who's trying to keep her side hustle secret, will panic when she finds out her real life and Kazuya's are intertwined in surprising ways! Family, school, and life all start to go wrong, too It's sweet but naïve boy meets cute but ruthless girl in this 21st-century manga rom-com!

Solution Focused Coaching in Practice

Another week with Madoka?! Had Madoka Kaname known of the tragic transformation that would mark the end of her magical-girl journey, how would her story have unfolded? In this telling of her story, Madoka remembers the outcomes of her previous timelines--but so does Kyubey. Even with the knowledge of her previous lives, can Madoka outmaneuver Kyubey and avoid her fate?

Ao Haru Ride, Vol. 1

Ninako's friend Daiki throws her for a loop when he expresses romantic interest in her. She cares for him, but can she return his feelings? As she tries to sort out her confusion, Ninako realizes that there are many different facets of love--strange and wonderful sides -- VIZ Media

Blue Flag, Vol. 2

"A wonderful fusion of the text-heavy visual novel genre with Phoenix Wright-like murder investigations and trials."--IGN Having lived through the first round of judgment in the trap that is Hope's Peak Academy, bonds are beginning to form among the surviving students. But the evil paws of Monokuma, the villainous bear that holds them captive, are stretched around them . . . one light, one dark, signifying that at this school there's only room for two kinds of students: those found innocent--and those found guilty! * Based on the anime TV show, released in 2015 through Funimation. * Inspired by the video game series from NIS America and now on Steam.

Kare First Love 1

"Meet Sabato Obiga, a hapless young teen trying to find himself in the world, which is made all but impossible by his frighteningly flamboyant family. Scaring away every girl he brings home, Sabato's family seems to revel in his misery -- but could there be more to their torment than meets the eye? Rest assured, Mihara-sensei keeps you guessing -- and giggling -- every step of the way!"

Re:ZERO -Starting Life in Another World-, Chapter 1: A Day in the Capital, Vol. 1 (manga)

When Hana's childhood friend Okamon confesses that he's in love with her, Hana goes into a total panic! Can she possibly return his

feelings? And once Takane finds out, all bets are off on how he'll react to the news! -- VIZ Media

FLCL Volume 1

Subaru Natsuki had just been trying to get to the convenience store, but he wound up summoned to another world. Worse, he has only one special ability, and he has to die to use it! At least now he's got a goal--save the girl with the silver hair and bring a smile to her face. But how many times is he going to have to die a terrible death in order to make that goal a reality?

Love Me, Love Me Not, Vol. 2

For some reason, Taichi Ichinose just can't stand Futaba Kuze. But at the start of his third year in high school, he finds himself in the same homeroom as her, along with his childhood friend Toma Mita, a star athlete. But one day, Futaba opens up to Taichi and admits she has a crush on Toma. She then asks for his help in confessing to him! There's just one problem--Toma seems to already have a secret crush on someone else. -- VIZ Media

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